

Introducing Jasic's new single phase PFC range of welding inverters and plasma cutters - EVO 2.0.

For existing Jasic Pro single phase and three phase inverters please visit Jasic.co.uk













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# JASIC's Story

JASIC is a forerunner of IGBT inverter welding technology and its products were used in some of the most ambitious projects in modern history such as the Beijing Bird's Nest Stadium.

Founded in 2005, the company has grown into an international business with a \$200 million annual turnover\* and over 1000 staff worldwide. With 3 RDI centres, JASIC have more than 150 R&D personnel and industry-leading integrated test laboratories certified by TÜV Rheinland and CSA. Exporting to over 80 countries and regions, Jasic has an annual production capacity of 1 million machines.

JASIC is driven by its passion for the world's welding needs, and strives to deliver reliable and ecological solutions.

\*Data of 2021 financial year







### At A Glance









Exporting to **80+**Countries



# JASIC Quality

The concept of "JASIC Quality" goes well beyond the product quality control. It's about implementing sustainability strategies in all aspects of JASIC's operation. Holder of ISO 9001:2015 and ISO 14001:2015, JASIC strives to develop reliable, energy-efficient and eco friendly solutions to the global welding market. JASIC Quality ensures reliability and performance certified by the most prodigious quality management institutions in the world.



# Industry-leading Integrated Test Laboratories

A crucial part of JASIC Quality, our integrated test laboratories have been certified as witness test laboratories by both TÜV Rheinland and CSA Group. All welding power sources are comprehensively inspected with 42 test procedures, assuring product compliance with the most stringent quality and safety standards.









# Redefined Industrial Design & HMI (human-machine interface)

- Rugged, robust looks with ergonomic features
- User-centric human-machine interface experience
- Flexible remote control solutions

### **Solid Welding Performance**

- Dash-Arc technology for high frequency TIG
- Smart Lift-TIG arc sensing technology
- Consistent and efficient MIG spot welding performance
- Intelligent synergic control

### High Standards in Safety, Reliability, Sustainability

- Power factor correction (PFC) for improved overall energy efficiency, generator friendliness
- Auto sleep mode for reduced energy consumption
- Smart gas for optimized shielding gas consumption











Dash-Arc



Smart Lift-TIG



HF Stabilising Technology For AC TIG



SurePlasma Technology For non-HF CUT



Mesh Cutting



Power Factor Correction (PFC)



Wide Voltage Adaptation



Intelligent Synergic Control



50/60 Hz Input Power Source



On Demand



Auto Sleep Mode



Smart Gas



Welding Engineer Mode



LED Lit Wire Feed Cabinet



Handy Accessory Storage Slot



Energy Saving Environment Friendly

# Industrial design highlights



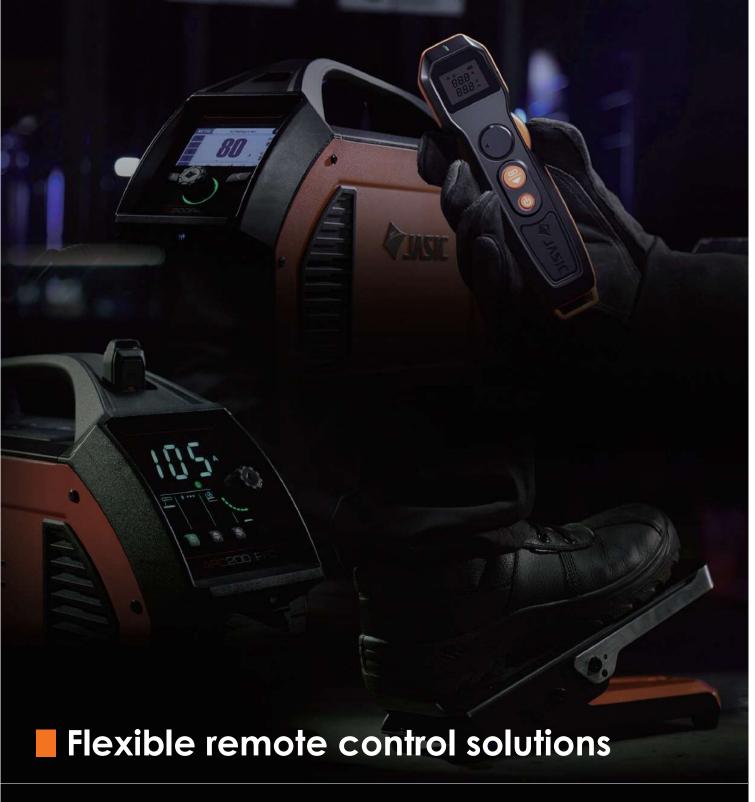
### Colour LCD control panel with intuitive user interface and refined touch

200PACDC PFC

- Backlit silicone rotary knob with matte surface treatment
- Physical home and return button for instant access
- Easy access to user manual and spare

### HD digital panel with Clearvision technologyIntegral full contact mirror hard panel

- Clear & crisp reading, visible under direct sunlight













- Minimalist handheld remote control (wireless)
- Dedicated handheld remote control (wireless)
- Dedicated foot pedal remote control (wireless)
- Dedicated handheld remote control (wired)
- Dedicated foot pedal remote control (wired)

# Solid welding performance



Dash-Arc technology for HF TIG

 Delivers 99+% arc striking success rate, high consistency & high ignition response rate (50~60ms)



### **Smart Lift-TIG**

- Eliminates weld defects by monitoring the arc and stopping it when necessary
- Detects short circuit caused by accidental contact between the tungsten tip and the workpiece and keeps the weld going
- Improves arc ignition success rate and effectively avoids tungsten tip sticking, contamination, and damage









Intelligent Synergic control



### Welding engineer mode

 Provides access to adjust in-depth parameters, allowing greater freedom in parameter customization

### MIG spot welding performance

- High arc ignition response rate & excellent consistency
- Capable of delivering 60+ manual weld spots per minute
- High weld joint uniformity



Special software algorithm automatically adjusts parameters in accordance with different plasmatorch length, achieving high arc ignition success rate

Mesh cutting

# **High standards** in safety, reliability, sustainability

### Redefined internal structure

- ABAP: Active Balancing Air Passage

  Internal airflow is optimally diverged by a segregation structure
- The divergence of airflow can dissipate heat generated by different power electronics in a more balanced manner
- The power source's overall reliability is improved thanks to this internal structure design





### **Power factor correction**

- Improves overall energy efficiency
- Allows use with generator





- Automatic postflow time adjustment for TIG welding according to actual welding current and time, etc
- Reduces shielding gas consumption up to 40% compared to conventional products





- Power source will enter standby mode after being idle for 10 minutes
- Reduces standby power consumption to below 15W, over 60% energy economized compared to conventional products





Compatible with input power sources of AC 95-265 V

### Glossary

#### Clear vision technology

High definition led screen mounted at the optimum angle for improved visibility and viewing comfort.

#### Colour TFT LCD display

An optional colour display with additional storage of set up, fault and consumable guides.

#### ABAP - Active Balancing Air Passage

An effective deign for the cooling air flow to improve the power source's performance and increase the life of components.

#### **Wireless Connection**

Fitting the optional wireless module allows the use of wireless accessories.

#### Dedicated wireless remote controls

A range of wireless remote controls hand or foot operated with no mechanical parts.

#### Wired remote controls

A range of wired remote controls hand or foot operated with no mechanical parts.

#### Quick factory reset

Quick reset to the factory programmed setting in the event of incorrect setting by the operator.

#### Dash Arc

Dash-Arc is a technology for HF TIG ignition, which combines an HF boosting circuit and programming logic, To achieve high ignition performance. Dash-Arc technology delivers better than 99% arc striking success rate with an ignition response rate of  $50\sim60$ ms.

### Smart lift TIG

Controls the short circuit current at the start to avoid any tungsten contamination and identifies accidental short circuits to maintain welding. Arc length cut off eliminates arc wander.

### **HF Stabilising technology**

Provides stable HF oscillation regardless of input voltage stability.

#### Sure Plasma technology

The machine calculates the optimum start conditions based on the torch length automatically.

#### Mesh cutting

Used for cutting mesh or metal with gaps. Eliminates the need for stop / start using the torch switch.

#### Power factor correction (PFC)

Energy saving benefits for the user from high efficiency.

### Wide voltage application

The design allows operation between 95 – 265V input without the need for any internal changes.

### Intelligent synergic control

The units are pre-programmed for many material types and sizes for easy operation.

### 50/60Hz input power source

The power source can be connected to 50Hz or 60Hz power supplies with no need to change any settings.

#### On demand fan

The fan will only start when required by the machine and turn off when not required saving energy. This also reduces the amount of dust drawn into the machine extending component life.

### Auto sleep mode

The machine will go to sleep after a pre-set time to save energy (less than 50W). It returns to full function by pressing any key.

### Smart gas

Calculates the optimum post gas delay time based on current and weld time to save gas.

#### Welding engineer mode

Allows access to sub menu elements to check or change parameters.

#### LED inside the wire feed cabinet

An LED light aid so the operator can see inside the wire cabinet.

### Handy accessory storage slot

A small storage for spare drive rolls and contact tips.

### Energy saving and environment friendly

All models are RoHS 2.0 compliant.

#### **Unique IGBT Pin Holder**

IGBT pin holder with the intersectry air exhaust that improves the power source's overall performance and reliability.







### ARC 160 PFC

Order Code: EA-160

### **Key Features**

- · Rugged, ergonomic design
- ClearVision technology
- Intelligent synergic control
- Smart Lift TIG
- Adaptable wide voltage range
- Quick factory reset
- Anti-stick, adjustable hot start and arc force
- Dedicated wireless remote control (optional)
- Remote control receiver module (optional)
- Power factor correction (PFC), generator friendly
- ABAP: Active Balancing Air Passage
- Fan on demand
- Voltage Reduction Device (VRD)
- Key power electronic component protection
- Overcurrent and overheat protection
- Complete with protective case and MMA leads





### **Technical Data**











EA-1	60	ARC 160 P	FC
	It a	AC95-265V, 5	0/60 Hz
Input v	/olfage	AC 115V	AC 230V
No loc	ıd voltage	78V	
	leff	14.4A	11.3A
	Rated input power	3.3kVA	5kVA
MMA	Current range	20-110A	20-160A
	Rated duty cycle @ 40°C	25%	
	leff	11.7A	7A
TIC	Rated input power	2.2kVA	3.2kVA
IIG	Current range	10-120A	10-160A
MMA  Efficien Power dle sto Protec nsulati Dimens Weight	Rated duty cycle @ 40°C	25%	
Efficier	ncy	86% 0.99	
Power	factor		
Idle sta	ate power	MMA: 38.2W TIG: 7W	
Protec	tion class	IP23S	
Insulat	ion class	Н	
Dimen	sions LxWxH	413 x 150 x 311mm	
Weigh	t	7.2Kg	
Recon	nmended generator size	5kVA	7.5kVA





# Standard Accessories Protective Carry Case MMA 3 Mtr Leads

### Optional Accessories (p17)

Dedicated Wireless/Wired Remote Control Mini Remote

### ARC 200 PFC

Order Code: EA-200





### **Key Features**

- Rugged, ergonomic design
- ClearVision technology
- Intelligent synergic control
- Smart Lift TIG
- Adaptable wide voltage range
- Quick factory reset
- Anti-stick, adjustable hot start and arc force
- Dedicated wireless remote control (optional)
- Remote control receiver module (optional)
- Power factor correction (PFC), generator friendly
- ABAP: Active Balancing Air Passage
- Fan on demand
- Voltage Reduction Device (VRD)
- Key power electronic component protection
- Overcurrent and overheat protection
- Complete with protective case and MMA leads





### **Technical Data**











EA-2	00	ARC 200 P	FC
		AC95-265V, 5	0/60 Hz
Input v	voltage	AC 115V	AC 230\
No loc	id Voltage	78V	
	leff	15.6A	14.9A
	Rated input power	3.6kVA	6.8kVA
MMA	Current range	20-120A	20-200A
	Rated duty cycle @ 40°C	25%	
	leff	13.6A	9.8A
TIC	Rated input power	3.1kVA	4.5kVA
IIG	Current range	10-160A	10-200A
TIG  Efficience Power for	Rated duty cycle @ 40°C	25%	
Efficier	псу	85%	
Power	factor	0.99	
Idle sta	ate power	MMA: 46.8W TIG: 7W	
Protec	tion class	IP23S	
Insulat	ion class	Н	
Dimen	sions LxWxH	413 x 150 x 311mm	
Weigh	t	7.2Kg	
Recommended generator size		5.5kVA	10kVA



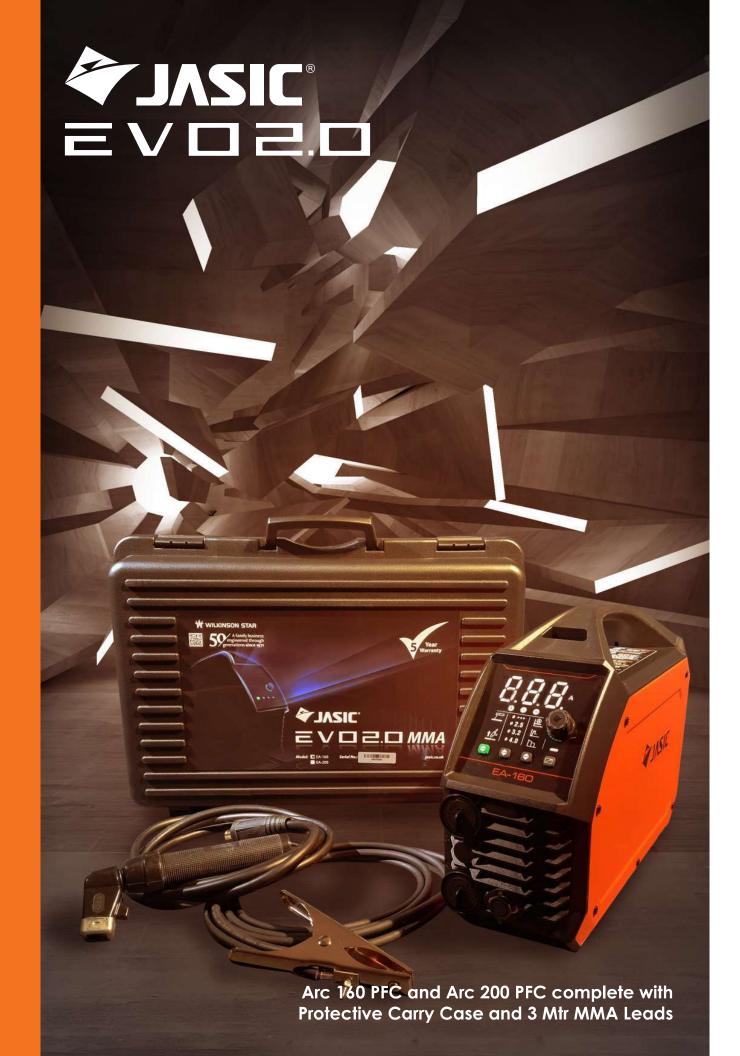


### Standard Accessories Protective Carry Case

MMA 3Mtr Leads

# Optional Accessories (p17) Dedicated Wireless/Wired Remote Control

Mini Remote









### MIG 160 PFC

Order Code: EM-160C

### **Key Features**

- · Rugged, ergonomic design
- ClearVision technology
- Intelligent synergic control
- Adaptable wide voltage range
- Welding engineer mode
- Smart Lift TIG
- Consistent and efficient MIG spot welding performance
- Flexible remote control solutions (optional)
- Power factor correction (PFC), generator friendly
- · Quick factory reset; auto sleep mode
- Compatible with MIG digital torch and spool gun
- LED inside wire feeder cabinet; handy accessory storage slot
- ABAP: Active Balancing Air Passage
- Fan on demand
- Voltage Reduction Device (VRD)
- Key power electronic component protection
- Overcurrent and overheat protection























### **Technical Data**

EM-1	60C	MIG 160 PF	С
lia ia i id i	valtara.a	AC95-265V, 50	)/60 Hz
Input	voltage	AC 115V	AC 230V
No loc	ad voltage	67V	
	leff	14.5A	10.4A
	Rated input power	2.98kVA	4.22kVA
MIG	Current range	30-120A	20-160A
MIG	Rated duty cycle @ 40°C	30%	
	Wire feed speed	2-11m/min	2-14m/min
	Wire spool size	D200	
	leff	13.8A	10.1A
	Rated input power	2.26kVA	4.19kVA
MMA	Current range	20-100A	20-140A
	Rated duty cycle @ 40°C	30%	
	leff	8.9A	7.9A
TIC	Rated input power	1.79kVA	3.23kVA
TIG	Current range	5-100A	5-160A
	Rated duty cycle @ 40°C	30%	
Efficier	ncy	84%	
Power	factor	0.99	
Idle sto	ate power	<50W	
Protec	tion class	IP23S	
Insulat	ion class	Н	
Dimer	nsions LxWxH	565 x 220 x 415mm	
Weigh	t	16Kg	
Recor	nmended generator size	4.5kVA	6.5kVA

<sup>\*</sup> Generator must have AVR



### **Standard Accessories**

3m MIG Torch (JE150-3)
3m Earth Clamp
Argon Regulator
Gas Hose

### Optional Accessories (p17)

Wireless Remote Control
Wired Remote Control
Spool On Gun
WP26 Euro Style TIG Torch

### MIG 200 PFC

Order Code: EM-200C





### **Key Features**

- Rugged, ergonomic design
- ClearVision technology
- Intelligent synergic control
- Adaptable wide voltage range
- Welding engineer mode
- Smart Lift TIG
- Consistent and efficient MIG spot welding performance
- Flexible remote control solutions (optional)
- Power factor correction (PFC), generator friendly
- · Quick factory reset; auto sleep mode
- Compatible with MIG digital torch and spool gun
- LED inside wire feeder cabinet; handy accessory storage slot
- ABAP: Active Balancing Air Passage
- Fan on demand
- Voltage Reduction Device (VRD)
- Key power electronic component protection
- Overcurrent and overheat protection





















### **Technical Data**

EM-2	00C	MIG 200 PF	C
		AC95-265V, 50/60 Hz	
Input v	voltage	AC 115V	AC 230V
No loc	id voltage	67V	
	leff	17.4A	13.5A
	Rated input power	3.68kVA	5.74kVA
	Current range	30-140A	30-200A
MIG	Rated duty cycle @ 40°C	25%	
	Wire feed speed	2-13m/min	2-15m/min
	Wire spool size	D200	
	leff	15.5A	13.6A
	Rated input power	3.28kVA	5.77kVA
MMA	Current range	20-110A	20-180A
MMA	Rated duty cycle @ 40°C	25%	
	leff	13.3A	10.6A
TIG	Rated input power	2.79kVA	4.43kVA
IIG	Current range	5-140A	5-200A
	Rated duty cycle @ 40°C	25%	
Efficier	ncy	84%	
Power	factor	0.99	
Idle sto	ate power	<50W	
Protec	tion class	IP23S	
Insulat	ion class	Н	
Dimen	sions LxWxH	565 x 220 x 415mm	
Weigh	t	16Kg	
Recon	nmended generator size	5.5kVA	8.5kVA

<sup>\*</sup> Generator must have AVR



### **Standard Accessories**

3m MIG Torch (JE250-3)
3m Earth Clamp
Argon Regulator
Gas Hose

### Optional Accessories (p17)

Wireless Remote Control
Wired Remote Control
Spool on Gun
WP26 Euro Style TIG Torch





### MIG 200 PFC

Order Code: EM-200CT

### **Key Features**

- · Rugged, ergonomic design
- ClearVision technology
- Intelligent synergic control
- Adaptable wide voltage range
- Welding engineer mode
- Smart Lift TIG
- Consistent and efficient MIG spot welding performance
- Flexible remote control solutions (optional)
- Power factor correction (PFC), generator friendly
- · Quick factory reset; auto sleep mode
- Compatible with MIG digital torch and spool gun and pull-push torch
- LED inside wire feeder cabinet; handy accessory storage slot
- Fan on demand
- Trolley with cylinder holder
- Voltage Reduction Device (VRD)
- Key power electronic component protection
- Overcurrent and overheat protection
- TFT screen (optional)





















### **Technical Data**

EM-2	200CT	MIG 200 PF	C
. المرسورا	valle a a	AC95-265V, 50/60 Hz	
Input	voltage	AC 115V	AC 230V
No loc	ad voltage	68V	
	leff	17.4A	13.5A
	Rated input power	4.4kVA	7.5kVA
A AIC	Current range	30-140A	30-200A
MIG	Rated duty cycle @ 40°C	30%	
	Wire feed speed	2-12m/min	2-16m/min
	Wire spool size	D300	
	leff	15.5A	13.6A
	Rated input power	3.2kVA	5.7kVA
MMA	Current range	20-110A	20-180A
	Rated duty cycle @ 40°C	30%	
	leff	13.3A	10.6A
TIC	Rated input power	2.8kVA	4.4kVA
IIG	Current range	5-140A	5-200A
ldle sta	Rated duty cycle @ 40°C	30%	
Efficie	ncy	>80%	
Power	factor	0.99	
Idle st	ate power	<50W	
Protec	ction class	IP23S	
Insulat	ion class	Н	
Dimer	nsions LxWxH	920 x 480 x 755	5mm
Weigh	t	41.9Kg	
Recor	nmended generator size	6.5kVA	11.5kVA

<sup>\*</sup> Generator must have AVR





# Standard Accessories Trolley 4m MIG Torch (JE250-4) 3m Earth Clamp

Argon Regulator
Gas Hose

### Optional Accessories (p17)

Wireless Remote Control
Wired Remote Control
TFT Screen
Spool On Gun
WP26 Euro Style TIG Torch

### MIG 250 PFC

Order Code: EM-250CT





### **Key Features**

- Rugged, ergonomic design
- ClearVision technology
- Intelligent synergic control
- Adaptable wide voltage range
- Welding engineer mode
- Smart Lift TIG
- Consistent and efficient MIG spot welding performance
- Flexible remote control solutions (optional)
- Power factor correction (PFC), generator friendly
- · Quick factory reset; auto sleep mode
- Compatible with MIG digital torch and spool gun and push-pull torch
- LED inside wire feeder cabinet; handy accessory storage slot
- Fan on demand
- · Trolley with cylinder holder
- Voltage Reduction Device (VRD)
- Key power electronic component protection
- Overcurrent and overheat protection





















### **Technical Data**

EM-2	50CT	MIG 250 PF	С
	and the same	AC95-265V, 50/60 Hz	
Input	voltage	AC 115V	AC 230V
No loc	id voltage	70V	
	leff	19A	18.5A
	Rated input power	6.1kVA	10.3kVA
MIG	Current range	30-160A	30-250A
MIG	Rated duty cycle @ 40°C	30%	
	Wire feed speed	2-14m/min	2-18m/min
	Wire spool size	D300	
	leff	18.1A	17.6A
	Rated input power	3.8kVA	6.9kVA
MMA	Current range	20-125A	20-220A
	Rated duty cycle @ 40°C	30%	
	leff	15.9A	14.5A
TIG	Rated input power	3.3kVA	6.1kVA
IIG	Current range	5-160A	5-250A
	Rated duty cycle @ 40°C	30%	
Efficier	ncy	>80%	
Power	factor	0.99	
Idle sto	ate power	<50W	
Protec	tion class	IP23S	
Insulation class		Н	
Dimen	sions LxWxH	920 x 480 x 755	imm
Weigh	t	41.9Kg	
Recon	nmended generator size	9kVA	15.5kVA

<sup>\*</sup> Generator must have AVR



### **Standard Accessories**

Trolley
4m MIG Torch (JE250-4)
3m Earth Clamp
Argon Regulator
Gas Hose

#### Optional Accessories (p17)

Wireless Remote Control
Wired Remote Control
Spool On Gun
WP26 Euro Style TIG Torch



### TIG 200 PFC

Order Code: ET-200





### **Key Features**

- Rugged, ergonomic design
- ClearVision technology
- · Adaptable wide voltage range
- Dash-Arc
- Smart Lift TIG
- Full featured DC TIG parameters
- Flexible remote control solutions (optional)
- Power factor correction (PFC), generator friendly
- · Quick factory reset; auto sleep mode
- ABAP: Active Balancing Air Passage
- Smart gas for optimised shielding gas consumption
- Fan on demand
- Voltage Reduction Device (VRD)
- Key power electronic component protection
- Overcurrent and overheat protection
- Complete with protective case and leads





















### Technical Data

ET-200		TIG 200 PFC	
Lk-	and the same	AC95-265V, 50/60 Hz	
Input v	voltage	AC 115V	AC 230V
No loc	ıd voltage	68V	
	leff	14.9A	9.8A
TIG	Rated input power	3.4kVA	4.5kVA
IIG	Current range	5-160A	5-200A
	Rated duty cycle @ 40°C	25%	
	leff	15.8A	12.8A
мма	Rated input power	3.7kVA	5.9kVA
MIMA	Current range	10-120A	10-180A
	Rated duty cycle @ 40°C	25%	
Efficier	тсу	84%	
Power	factor	0.99	
Idle sta	ate power	MMA: 33W TIG: 7W	
Protec	tion class	IP23S	
Insulat	ion class	Н	
Dimen	sions LxWxH	453 x 150 x 313mm	
Weigh	t	8.97Kg	
Recon	nmended generator size	5kVA	7kVA

<sup>\*</sup> Generator must have AVR



### Standard Accessories Protective Case

Lead Set 4m TIG Torch (JE79-ERGO) Argon Regulator Gas Hose

### **Optional Accessories** (p17)

Wireless Remote Control
Wired Remote Control
Wireless Foot Pedal
Wired Foot Pedal





### TIG 200P PFC

Order Code: ET-200P

### **Key Features**

- Rugged, ergonomic design
- ClearVision technology
- Adaptable wide voltage range
- Dash-Arc
- Smart Lift TIG
- Full featured DC pulse TIG parameters
- Flexible remote control solutions (optional)
- Power factor correction (PFC), generator friendly
- Quick factory reset; auto sleep mode
- ABAP: Active Balancing Air Passage
- Smart gas for optimised shielding gas consumption
- Fan on demand
- Voltage Reduction Device (VRD)
- Key power electronic component protection
- Overcurrent and overheat protection
- Complete with protective case and leads



















### **Technical Data**

ET-20	10P	TIG 200P PFC		
la a de	valta a a	AC95-265V, 50/60 Hz		
Input	voltage	AC 115V	AC 230V	
No loc	ıd voltage	68V		
	leff	14.9A	9.8A	
TIG	Rated input power	3.4kVA	4.5kVA	
IIG	Current range	5-160A	5-200A	
	Rated duty cycle @ 40°C	25%		
	leff	15.8A	12.8A	
MMA	Rated input power	3.7kVA	5.9kVA	
MINIA	Current range	10-120A	10-180A	
	Rated duty cycle @ 40°C	25%		
Efficier	ncy	84% 0.99 MMA: 33W TIG: 7W IP23S		
Power	factor			
Idle sto	ate power			
Protec	tion class			
Insulat	ion class	Н		
Dimen	sions LxWxH	453 x 150 x 313mm		
Weigh	t	8.97Kg		
Recon	nmended generator size	5kVA	7kVA	

<sup>\*</sup> Generator must have AVR



#### **Standard Accessories**

Protective Case
Lead Set
4m TIG Torch (JE79-ERGO)
Argon Regulator
Gas Hose

### Optional Accessories (p17)

Wireless Remote Control
Wired Remote Control
Wireless Foot Pedal
Wired Foot Pedal
Water Cooler

### TIG 200P AC/DC PFC

Order Code: ET-200PACDC





### **Key Features**

- · Rugged, ergonomic design
- ClearVision technology
- Adaptable wide voltage range
- HF stabilising technology
- Dash-Arc
- Smart Lift TIG
- Full featured pulse TIG parameters
- Multiple AC waveforms
- Mixed waveform, mixed waveform frequency, mixed waveform duty cycle
- Flexible remote control solutions (optional)
- Power factor correction (PFC), generator friendly
- · Quick factory reset; auto sleep mode
- Water cooled option available
- ABAP: Active Balancing Air Passage
- Smart gas for optimised shielding gas consumption
- On demand fan
- Voltage Reduction Device (VRD)
- Key power electronic component protection
- Overcurrent and overheat protection
- TFT screen (optional)





















### **Technical Data**

ET-20	10PACDC	TIG 200P AC	/DC PFC
: المرسما	, alta a a	AC95-265V, 50/	'60 Hz
input v	voltage	AC 115V	AC 230V
No loc	ıd voltage	65V	
	leff	16.1A	10.6A
	Rated input power	3.5kVA	4.7kVA
TIG	Current range	DC: 5-160A AC: 20-160A	DC: 5-200A AC: 20-200A
	Rated duty cycle @ 40°C	25%	
	leff	18.7A	12.4A
	Rated input power	3.9kVA	5.6kVA
MMA	Current range	10-120A	10-160A
	Rated duty cycle @ 40°C	30%	
Efficier	ncy	80%	
Power	factor	0.95 <50W IP23S	
Idle sto	ate power		
Protec	tion class		
Insulat	ion class	Н	
Dimen	sions LxWxH	490 x 165 x 341 mm	
Weigh	t	11.9Kg	
Recon	nmended generator size	5kVA	7kVA

<sup>\*</sup> Generator must have AVR



### **Standard Accessories**

4m TIG Torch (JE79-ERGO) Lead Set Argon Regulator Gas Hose

### Optional Accessories (p17)

Wireless Remote Control Wired Remote Control Wireless Foot Pedal Wired Foot Pedal TFT Screen Water Cooler





### TIG 200P AC/DC PFC

Order Code: ET-200PACDC-WC

### **Key Features**

- · Rugged, ergonomic design
- ClearVision technology
- Adaptable wide voltage range
- HF stabilising technology
- Dash-Arc
- Smart Lift TIG
- Full featured pulse TIG parameters
- Multiple AC waveforms
- Mixed waveform, mixed waveform frequency, mixed waveform duty cycle
- Flexible remote control solutions (optional)
- Power factor correction (PFC), generator friendly
- · Quick factory reset; auto sleep mode
- Water cooled option available
- ABAP: Active Balancing Air Passage
- Smart gas for optimised shielding gas consumption
- On demand fan
- Voltage Reduction Device (VRD)
- Key power electronic component protection
- Overcurrent and overheat protection
- TFT screen (optional)



















### **Technical Data**

ET-200PACDC-WC		TIG 200P AC	TIG 200P AC/DC PFC WC	
Innut.	voltage	AC95-265V, 50/	'60 Hz	
Input	Input voltage Io load voltage Ieff Rated input power Current range Rated duty cycle @ 40°C Ieff Rated input power Current range Rated duty cycle @ 40°C fficiency ower factor Ille state power	AC 115V	AC 230V	
No loc	ad voltage	65V		
	leff	16.1A	10.6A	
	Rated input power	3.5kVA	4.7kVA	
TIG	Current range	DC: 5-160A AC: 20-160A	DC: 5-200A AC: 20-200A	
	Rated duty cycle @ 40°C	25%		
	leff	18.7A	12.4A	
	Rated input power	3.9kVA	5.6kVA	
MMA	Current range	10-120A	10-160A	
	Rated duty cycle @ 40°C	30%		
Efficier	ncy	80%		
Power	factor	0.95 <50W IP23S		
Idle sto	ate power			
Protec	tion class			
Insulat	ion class	Н		
Dimer	nsions LxWxH	527 x 182 x 565	mm	
Weight		20.3Kg		
Recor	nmended generator size	5kVA	7kVA	

<sup>\*</sup> Generator must have AVR



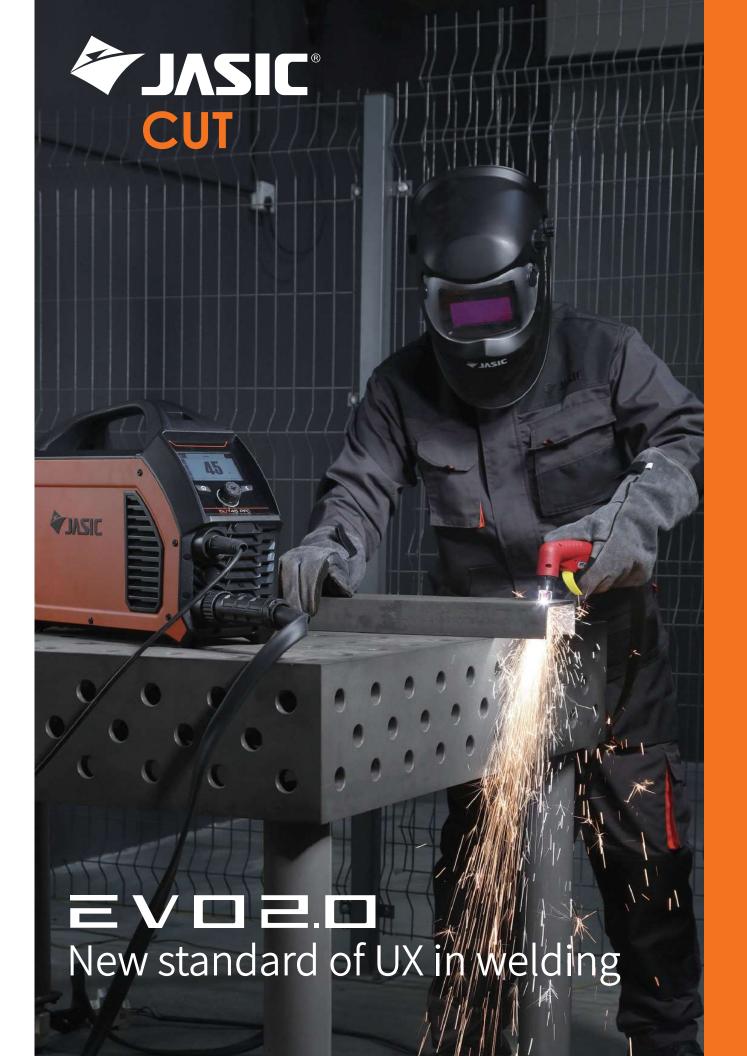
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TIG200PACDC	
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# Standard Accessories 4m TIG Torch (JE83-ERGO) Lead Set Argon Regulator Gas Hose Water Cooler

# Optional Accessories (p17) Wireless Remote Control Wired Remote Control Wireless Foot Pedal

TFT Screen

Wired Foot Pedal









### **CUT 45 PFC**

Order Code: EP-45

### **Key Features**

- · Rugged, ergonomic design
- ClearVision technology
- Adaptable wide voltage range
- HF stabilising technology
- **SurePlasma** technology for consistent arc ignition performance with different torch lengths
- Mesh cutting, 2T/4T, non HF arc ignition and pilot arc
- · Gas check, postflow time setting, cutting torch length setting
- · Power factor correction (PFC), generator friendly
- · Quick factory reset; auto sleep mode
- ABAP: Active Balancing Air Passage
- Fan on demand
- Key power electronic component protection
- Overcurrent and overheat protection
- TFT screen (optional)



















### **Technical Data**

EP-45	CUT 45 PFC		
logut voltage	AC95-265V, 50/60 Hz		
Input voltage	AC 115V	AC 230V	
No load voltage	300V		
leff	20A	11.5A	
Rated input power	3.6kVA	5.3kVA	
Current range	20-30A	20-45A	
Arc starting	NHF	NHF	
Rated duty cycle @ 40°C	25%		
Clean cut (carbon steel)/@400mm/min	6mm	15mm	
Severance (carbon steel)	12mm	25mm	
Efficiency	86%		
Power factor	0.99		
Idle state power	<50W		
Protection class	IP23S		
Insulation class	Н		
Dimensions LxWxH	546 x 166 x 341 mm		
Weight	10Kg		
Recommended generator size	5.5kVA	8kVA	

<sup>\*</sup> Generator must have AVR



# Standard Accessories 6m Cutting Torch (JE60-6) 3m Earth Clamp

# Optional Accessories (p17) Compressor TFT Screen



# CUT 45 PFC Compressor

Order Code: **EP-45SC** 





### **Key Features**

- With in-built compressor
- Rugged, ergonomic design
- ClearVision technology
- Adaptable wide voltage range
- Welding engineer mode
- SurePlasma technology for consistent arc ignition performance with different torch lengths
- Mesh cutting, 2T/4T, non HF arc ignition and pilot arc
- Gas check, postflow time setting, cutting torch length setting
- Power factor correction (PFC), generator friendly
- Quick factory reset; auto sleep mode
- ABAP: Active Balancing Air Passage
- Fan on demand
- Key power electronic component protection
- Overcurrent and overheat protection
- TFT screen (optional)

















### **Technical Data**

EP-45SC	CUT 45 PFC	
Innut valtares	AC95-265V, 50/60 Hz	
Input voltage	AC 115V	AC 230V
No load voltage	300V	
leff	26A	15A
Rated input power	10kVA	6.2kVA
Current range	20-30A	20-45A
Arc starting	NHF	
Rated duty cycle @ 40°C	25%	
Clean cut (carbon steel)/@400mm/min	5mm	12mm
Severance (carbon steel)	10mm	20mm
Efficiency	86%	
Power factor	0.99	
Idle state power	<50W	
Protection class	IP23S	
Insulation class	Н	
Dimensions LxWxH	548 x 187 x 558mm	
Weight	26.5Kg	
Recommended generator size	10kVA	9.5kVA

<sup>\*</sup> Generator must have AVR



### **Standard Accessories** 6m Cutting Torch (JE60-6) 3m Earth Clamp Compressor

Optional Accessories (p17) TFT Screen

### **Accessories**



### Jasic Evo handheld remote control (wireless)

Order code	Suitable machine	Remote control function	Range
HRC-02	EM-160C / EM-200C EM-200CT / EM-250CT	On MIG non-synergic mode: adjust wire feeding speed and welding voltage On MIG synergic mode: adjust welding current, and welding voltage On Lift TIG mode: Adjust welding current	30m
	ET-200 / ET-200P ET-200P ACDC	DC TIG: adjust welding current DC pulse TIG: adjust welding current and pulse frequency AC (pulse) TIG: adjust welding current and AC balance	



### Jasic Evo handheld remote control (wired)

Order code	Suitable machine	Remote control function	Range
HRC-04 (3 pin connector)	EA-160 / EA-200	Adjust welding current on MMA mode and Lift-TIG mode	5
HRC-01 (9 pin connector)	EM-160C / EM-200C EM-200CT / EM-250CT ET-200 / ET-200P ET-200P ACDC	Adjust welding current on MMA mode only	5m



### Jasic Evo foot pedal remote control (wireless)

Order code	Suitable machine	Remote control function	Range	
FDC 00	EM-160C / EM-200C EM-200CT / EM-250CT	Adjust welding current on Lift TIG mode only	30m	
FRC-02	ET-200 / ET-200P ET-200P ACDC	Adjust welding current on TIG mode	30m	



### Jasic Evo foot pedal remote control (wired)

Order code	Suitable machine	Remote control function	Range
FRC-01	EM-160C / EM-200C EM-200CT / EM-250CT ET-200 / ET-200P ET-200P ACDC	Adjust welding current on TIG mode	5m



### Micro Jasic Evo handheld remote control (wireless)

Order code	Suitable machine	Remote control function	Range
HRC-03	EA-160 / EA-200	Adjust welding current on MMA and 11G mode	30m

### **Accessories**



### **Water Cooler**

• Order code: LC-30

• Dimensions: 527 x 182 x 224 mm

• For ET-200PACDC



### **TFT Screen**

• Order code: TFT-EM-200CT

For EM-200CT

• Order code: TFT-ET-200PACDC

• For ET-200PACDC

• Order code: TFT-EP-45

• For EP-45



### Compressor

• Order code: EP-SC

• Dimensions: 463 x 187 x 236mm

• For EP-45



### **Trolleys**

• Order code: TR-01

• Two wheeled tool box trolley

• For ET-200PACDC

• Order code: TR-02

• Two wheeled trolley (basic)

• For ET-200PACDC

Order code: JIT-01

Two Wheel Trolley

• For EA-160 / EA-200 / ET-200 / ET-200P / ET-200PACDC / EP-45

## **Wire Feed Accessories**

Order code	Description	Diameter/ Width	Suitable for
10048352	Feed Roller 0.6/0.8mm "U" Groove	30mm x 10mm Solid	EM-160C / EM-200C
10048349	Feed Roller 0.8mm/1.0mm "U" Groove	30mm x 10mm Solid	EM-160C / EM-200C
10048353	Feed Roller 1.0mm/1.2mm "U" Groove	30mm x 10mm Solid	EM-160C / EM-200C
10048354	Feed Roller 0.6mm/0.8mm "V" Groove	30mm x 10mm Solid	EM-160C / EM-200C
10048356	Feed Roller 0.8mm/1.0mm "V" Groove	30mm x 10mm Solid	EM-160C / EM-200C
10048347	Feed Roller 1.0mm/1.2mm "V" Groove	30mm x 10mm Solid	EM-160C / EM-200C
10048338	Feed Roller 0.8/1.0mm Knurled	30mm x 10mm Solid	EM-160C / EM-200C
10016540	Feed Roller 0.6mm/0.8mm "V" Groove	35mm x 8mm	EM-200CT
10031901	Feed Roller 0.8mm/1.0mm "V" Groove	35mm x 8mm	EM-200CT
10031902	Feed Roller 1.0mm/1.2mm "V" Groove	35mm x 8mm	EM-200CT
10016541	Feed Roller 0.8mm/1.0mm "U" Groove	35mm x 8mm	EM-200CT
10029922	Feed Roller 1.0mm/1.2mm "U" Groove	35mm x 8mm	EM-200CT
10029929	Feed Roller 1.0mm/1.2mm FCW	35mm x 8mm	EM-200CT
10055168	Feed Roller 0.6mm/0.8mm "V" Groove	30mm x 10mm	EM-250CT
10036428	Feed Roller 0.8mm/1.0mm "V" Groove	30mm x 10mm	EM-250CT
10039481	Feed Roller 1.0mm/1.2mm "V" Groove	30mm x 10mm	EM-250CT
10029314	Feed Roller 1.2mm/1.6mm "V" Groove	30mm x 10mm	EM-250CT
10029899	Feed Roller 0.8mm/1.0mm "U" Groove	30mm x 10mm	EM-250CT
10016532	Feed Roller 1.0mm/1.2mm "U" Groove	30mm x 10mm	EM-250CT
10016599	Feed Roller 1.2mm/1.6mm "U" Groove	30mm x 10mm	EM-250CT
10029903	Feed Roller 1.2mm/1.6mm FCW	30mm x 10mm	EM-250CT
10029904	Feed Roller 1.0mm/1.6mm FCW	30mm x 10mm	EM-250CT

0.8mm/1.0mm "V" Groove rollers are supplied as standard on all models

# Accessories

Remote Control			
Order Code	Description	Suitable For	
TS4	Wireless transceiver	ET-200 / ET-200P / ET-200PACDC / EM-160C EM-200C / EM-200CT / EM-250CT	
TS5	Wireless transceiver	EA-160 / EA-200	
SP9123	10K Torch Remote Potentiometer	JE79 / JE83 / TIG-102	
SP9129	4 Button Digital Torch Remote	JE79 / JE83 / TIG-102	
	PLASMA Accessories		
JE60-6	60A Plasma Torch 6mtr	EP-45 / EP-45SC	
JE60-THK	JE60 Torch Head Kit	JE60-6	
	MIG Accessories		
JE150-3	150A MIG Torch 3mtr (Air cooled)	EM-160C / EM-200C	
JE250-3	250A MIG Torch 3mtr (Air cooled)	EM-200C	
JE250-4	250A MIG Torch 4mtr (Air cooled)	EM-200CT / EM-250CT	
JESP-250-6	EVO Spool On Gun 6mtr	EM-160C / EM-200C EM-200CT / EM-250CT	
	TIG Accessories		
JE79-ERGO	T26 12FT TIG Torch (Air cooled)	ET-200 / ET-200P / ET-200PACDC	
JE79-ERGO-10K	T26 12FT TIG Torch 10K Analogue Remote (Air cooled)	ET-200 / ET-200P / ET-200PACDC	
JE79-ERGO-4B	T26 12FT TIG Torch 4 Button Digital Remote (Air cooled)	ET-200 / ET-200P / ET-200PACDC	
JE79-ERGO- FLEXI	T26 FLEXI 12FT TIG Torch (Air cooled)	ET-200 / ET-200P / ET-200PACDC	
JE79-ERGO- FLEXI-10K	26 FLEXI 12FT TIG Torch 10K Analogue Remote (Air cooled)	ET-200 / ET-200P / ET-200PACDC	
JE79-ERGO- FLEXI-4B	T26 FLEXI 12FT TIG Torch 4 Button Digital Remote (Air cooled)	ET-200 / ET-200P / ET-200PACDC	
JE79-ERGO-8M	T26 25FT TIG Torch (Air cooled)	ET-200 / ET-200P / ET-200PACDC	
JE79-ERGO-8M- 10K	T26 25FT TIG Torch 10K Analogue Remote (Air cooled)	ET-200 / ET-200P / ET-200PACDC	
JE79-ERGO- 8M-4B	T26 25FT TIG Torch 4 Button Digital Remote (Air cooled)	ET-200 / ET-200P / ET-200PACDC	
JE79-ERGO- 8MFLEXI	T26 FLEXI 25FT TIG Torch (Air cooled)	ET-200 / ET-200P / ET-200PACDC	
JE79-ERGO- 8MFLEXI-10K	T26 FLEXI 25FT TIG Torch 4 Button Digital Remote (Air cooled)	ET-200 / ET-200P / ET-200PACDC	
JE79-ERGO- 8MFLEXI-4B	T26 FLEXI 25FT TIG Torch 4 Button Digital Remote (Air cooled)	ET-200 / ET-200P / ET-200PACDC	
JE83-ERGO	T18 12FT TIG torch (Water cooled)	ET-200PACDC-WC	
JE83-ERGO-10K	T18 12FT TIG torch 10K Analogue Remote (Water cooled)	ET-200PACDC-WC	
JE83-ERGO-4B	T18 12FT TIG torch 4 Button Digital Remote (Water cooled)	ET-200PACDC-WC	
JE83-ERGO- FLEXI	T18 FLEXI 12FT TIG Torch (Water cooled)	ET-200PACDC-WC	

## **Accessories**

	TIG Accessories	
JE83-ERGO- FLEXI-4B	T18 FLEXI 12FT TIG Torch 4 Button Digital Remote (Water cooled)	ET-200PACDC-WC
JE83-ERGO-8M	T18 25FT TIG Torch (Water cooled)	et-200pacdc-wc
JE83-ERGO- 8M-10K	T18 25FT TIG Torch 10K Analogue Remote (Water cooled)	ET-200PACDC-WC
JE83-ERGO- 8M-4B	T18 25FT TIG Torch 4 Button Digital Remote (Water cooled)	ET-200PACDC-WC
JE83-ERGO- 8MFLEXI	T18 FLEXI 25FT TIG Torch (Water cooled)	ET-200PACDC-WC
JE83-ERGO- 8MFLEXI-10K	T18 FLEXI 25FT TIG Torch 10K Analogue Remote (Water cooled)	ET-200PACDC-WC
JE83-ERGO- 8MFLEXI-4B	T18 FLEXI 25FT TIG Torch 4 Button Digital Remote (Water cooled)	ET-200PACDC-WC
TIG-102	T17 12FT TIG Torch (Air cooled)	ET-200 / ET-200P / ET-200PACDC
TIG-102-10K	T17 12FT TIG Torch 10K Analogue Remote (Air cooled)	ET-200 / ET-200P / ET-200PACDC
TIG-102-4B	T17 12FT TIG Torch 4 Button Digital Remote (Air cooled)	ET-200 / ET-200P / ET-200PACDC
TIG-102-FLEXI	T17 12FT FLEXI TIG Torch (Air cooled)	ET-200 / ET-200P / ET-200PACDC
TIG-102-FLEXI- 10K	T17 12FT FLEXI TIG Torch 10K Analogue Remote (Air cooled)	ET-200 / ET-200P / ET-200PACDC
TIG-102-FLEXI- 4B	T17 12FT FLEXI TIG Torch 4 Button Digital Remote (Air cooled)	ET-200 / ET-200P / ET-200PACDC
TIG-102-8M	T17 24FT TIG Torch (Air cooled)	ET-200 / ET-200P / ET-200PACDC
TIG-102-8M-10K	T17 24FT TIG Torch 10K Analogue Remote (Air cooled)	ET-200 / ET-200P / ET-200PACDC
TIG-102-8M-4B	T17 24FT TIG Torch 4 Button Digital Remote (Air cooled)	ET-200 / ET-200P / ET-200PACDC
TIG-102-8M- FLEXI	T17 24FT FLEXI TIG Torch (Air cooled)	ET-200 / ET-200P / ET-200PACDC
TIG-102-8M- FLEXI-10K	T17 24FT FLEXI TIG Torch 10K Analogue Remote (Air cooled)	ET-200 / ET-200P / ET-200PACDC
TIG-102-8M- FLEXI-4B	T17 24FT FLEXI TIG Torch 4 Button Digital Remote (Air cooled)	ET-200 / ET-200P / ET-200PACDC
WP26-12JE	WP26 Euro Style TIG Torch 4m	EM-160C / EM-200C EM-200CT / EM-250CT
WP26-25JE	WP26 Euro Style TIG Torch 8m	EM-160C / EM-200C EM-200CT / EM-250CT
JSG-PLUG-9PIN	9 Pin Plug	ET-200 / ET-200P / ET-200PACDC EM-160C / EM-200C EM-200CT / EM-250CT









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